

**naylor**  
CONCRETE

**Staka-Block™**



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# Staka-Block™

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Our Staka-Block™ range gives you all the benefits of cast in-situ structures, without the hassle.

Slotting together without the need for mortar, means that these interlocking concrete blocks are ideal for both temporary and permanent solutions on land or in water.

They are incredibly easy to install, meaning your projects benefit from huge time reductions and cost savings on labour and materials too.



The blocks are highly durable, and when combined with their clever interlocking design, provide incredible strength.

Due to their affordability and versatile nature, Staka-Block™ blocks are incredibly popular for a whole host of applications.

Plus, their clever design means they're easy to install with minimal site preparation required, and once in place, completely maintenance-free.



# Applications

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Our Staka-Block™ range is incredibly versatile and is suitable for a wide range of uses, including:

- Waste & Recycling
- Flood Protection
- Earth Retention
- Salt Storage
- Boundary Walls
- Security Barriers
- Traffic Calming
- Material Storage Bays for:
  - Aggregates
  - Grains
  - Light Scrap Metals
  - Tyres
  - White Goods

# Available Finishes

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Staka-Block™ is now available in two finishes, giving you the flexibility to choose the right look for your project. Both finishes deliver the same robust performance and interlocking design, ensuring fast installation, easy relocation, and long-lasting durability. Plus, flat-top blocks are available across the range to provide a neat, finished appearance to completed walls.



## Standard

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A smooth, practical, plain concrete surface – ideal for industrial, agricultural, and functional applications where strength and speed of installation are the priority.

## Dry Stone

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A textured stone-effect surface that provides a more traditional look. Perfect for visible boundaries and heritage-sensitive projects, where appearance is just as important as performance.



# Standard Finish

600mm x 600mm Series			
Block Type	Code	Length	Weight (kg)
Standard	BLK3	300	247
Flat Top	BLK3FT		
Standard	BLK6	600	494
Flat Top	BLK6FT		
Standard	BLK9	900	740
Flat Top	BLK9FT		
Fork Pockets	BLK9FP		
Flat Top Fork Pockets	BLK9FTFP		
Standard	BLK12	1200	987
Flat Top	BLK12FT		
Fork Pockets	BLK12FP		
Flat Top Fork Pockets	BLK12FTFP		
Standard	BLK15	1500	1234
Flat Top	BLK15FT		
Standard	BLK18	1800	1480
Flat Top	BLK18FT		
Fork Pockets	BLK18FP		
Flat Top Fork Pockets	BLK18FTFP		

# Standard Finish

800mm x 800mm Series			
Block Type	Code	Length	Weight (kg)
Standard	BLK4	400	563
Flat Top	BLK4FT		
Standard	BLK8	800	1125
Flat Top	BLK8FT		
Standard	BLK128	1200	1688
Flat Top	BLK128FT		
Fork Pockets	BLK128FP		
Flat Top Fork Pockets	BLK128FTFP		
Standard	BLK16	1600	2250
Flat Top	BLK16FT		
Fork Pockets	BLK16FP		
Flat Top Fork Pockets	BLK16FTFP		

# Dry Stone Finish

600mm x 600mm Series			
Block Type	Code	Length	Weight (kg)
Standard	BLK6DS	600	494
Flat Top	BLK6DSFT		
Left Hand	BLK6DSLH		
Right Hand	BLK6DSRH		
Flat Top Left Hand	BLK6DSFTLH		
Flat Top Right Hand	BLK6DSFTRH		
Standard	BLK12DS	1200	987
Flat Top	BLK12DSFT		
Left Hand	BLK12DSLH		
Right Hand	BLK12DSRH		
Flat Top Left Hand	BLK12DSFTLH		
Flat Top Right Hand	BLK12DSFTRH		
Standard	BLK18DS	1800	1480
Flat Top	BLK18DSFT		
Left Hand	BLK18DSLH		
Right Hand	BLK18DSRH		
Flat Top Left Hand	BLK18DSFTLH		
Flat Top Right Hand	BLK18DSFTRH		

# Dry Stone Finish

800mm x 800mm Series			
Block Type	Code	Length	Weight (kg)
Standard	BLK8DS	800	1125
Flat Top	BLK8DSFT		
Left Hand	BLK8DSLH		
Right Hand	BLK8DSRH		
Flat Top Left Hand	BLK8DSFTLH		
Flat Top Right Hand	BLK8DSFTRH		
Standard	BLK16DS	1600	2250
Flat Top	BLK16DSFT		
Left Hand	BLK16DSLH		
Right Hand	BLK16DSRH		
Flat Top Left Hand	BLK16DSFTLH		
Flat Top Right Hand	BLK16DSFTRH		

# Technical Details & Accreditation



## Wall Elements

Staka-Blocks are supplied as individual precast units only. Naylor Concrete Products do not provide structural or design advice regarding Staka-Block wall construction, including but not limited to height, load retention, stability, or ground conditions. All design responsibility rests with the purchaser and their appointed engineer.

Where a designed and engineered retaining wall solution is required, we recommend our Verti-Block system, which is supplied with full technical and design support.

## Scope of Manufacture

Our 600 x 600 and 800 x 800 blocks are available in a range of lengths, starting from 300mm up to 1800mm, dependent on block series and finish.

For more details on available block types, please see our product tables.

## Certification

Materials used in the manufacture of Staka-Block™ comply with BSEN206:2013 + A2:2021 - Concrete specification performance production and conformity.

Our Staka-Block™ blocks have a Class A1 fire performance, in accordance with BS EN 13369:2023.

## Quality

Quality standards are maintained by Naylor quality inspectors and are audited by external certification bodies. Our Staka-Block™ facilities meet the requirements of BS EN ISO 9001:2015.

# Case Study

## Rapid Sludge Containment Application

### Project Details

Locations: Naburn, Bridlington, & Hull

Product: Staka-Block™

Application: Temporary Containment & Storage Bays

### The Challenge

At Naburn, around 1,500 tonnes of sludge stored on an external pad became difficult to manage during winter, spreading beyond the designated area and creating environmental concerns. Similar containment challenges were also present at Bridlington and Hull.



### The Solution

Staka-Block™ interlocking concrete blocks were used to quickly construct containment walls.

Installed using standard site plant, the system required no mortar or specialist groundworks, enabling a fast and practical response across multiple sites.

- Rapid installation using standard site plant
- No mortar or specialist groundworks required
- Quick to deploy in live operational environments

### The Outcome

The solution provided rapid containment, reduced environmental risk and allowed operations to continue safely. The flexible system can be easily reconfigured or reused, with similar installations now being considered at additional sites.

- Immediate containment of material on site
- Reduced environmental risk
- Operations maintained with minimal disruption
- Reusable system for future applications

# Staka-Block™

by Naylor Concrete

Naylor Concrete has been manufacturing high-quality concrete products in the UK for over 80 years. As part of the Naylor Industries family since 1979, we combine decades of manufacturing expertise with a strong focus on innovative precast concrete solutions.

Our precast range includes retaining wall systems, liquid holding tanks and Staka-Block™ interlocking concrete blocks, providing durable, flexible solutions for infrastructure, storage and industrial applications across the UK.

Alongside our precast offering, we also manufacture concrete lintels, padstones and fencing products, all supported by an experienced team of engineers, designers and technical specialists.

# naylor

## CONCRETE

Prestressed Concrete Lintels | Padstones |  
Retaining Walls | Liquid Holding Tanks | Fencing

**Manufactured**  
at the heart of the UK



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